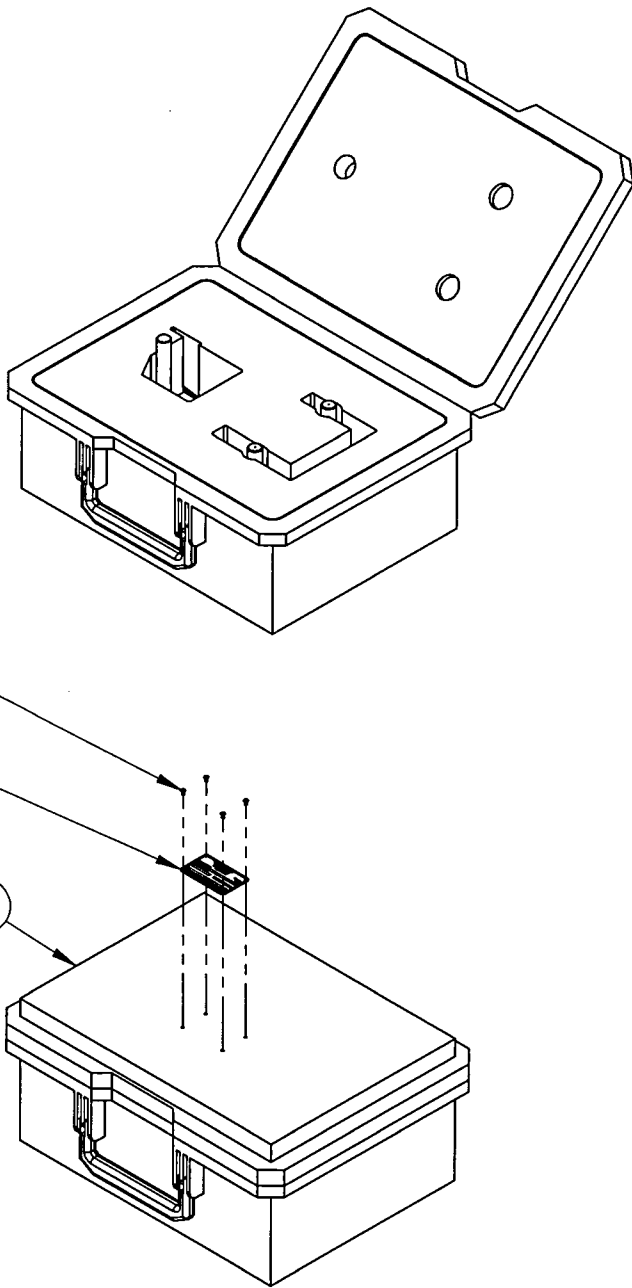
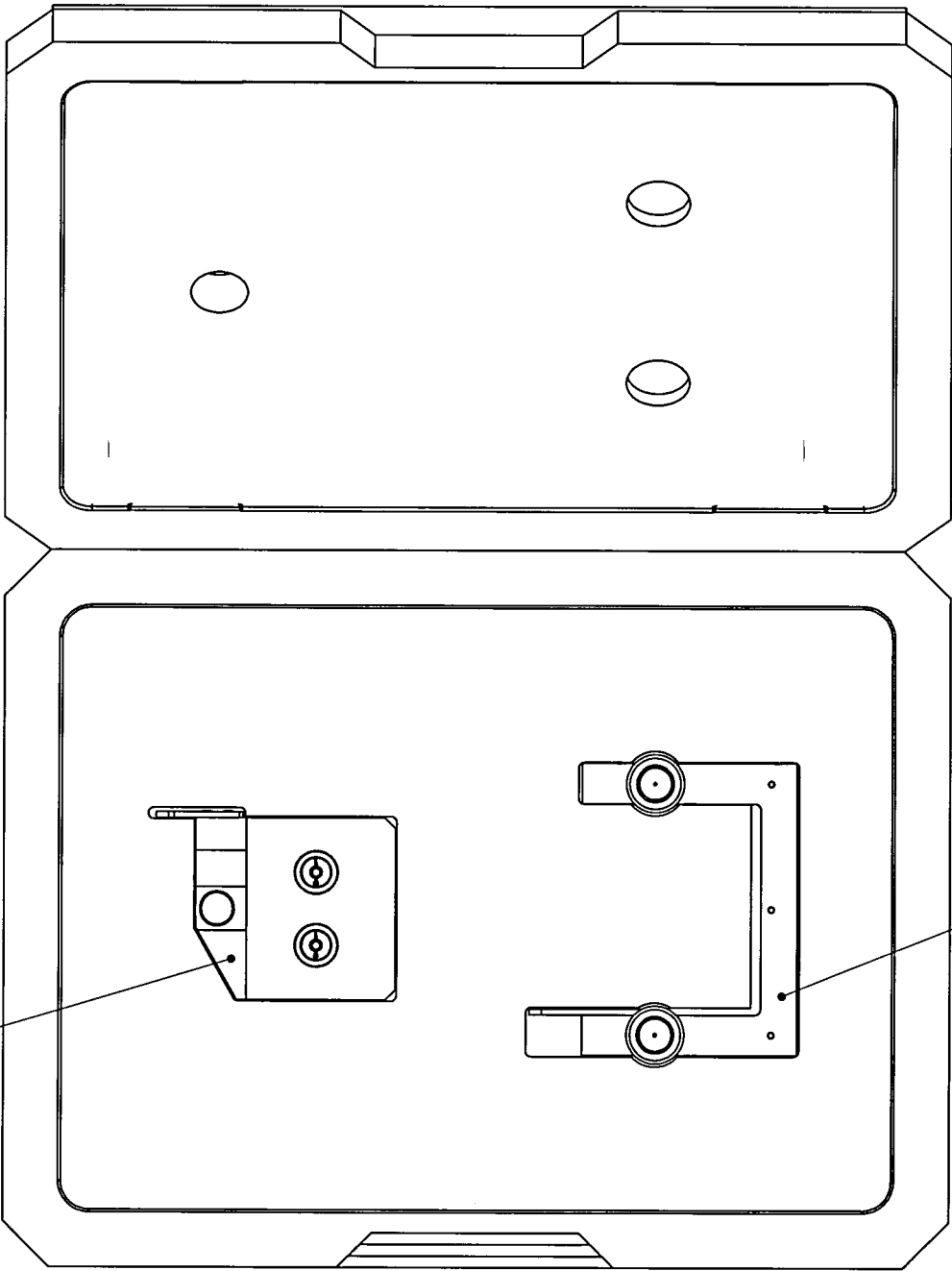


ITEM NO.	QTY.	PART #	DESCRIPTION	PG
-1	1	RBEM621A1001101 S5330-1	DEFLECTION CLIP ASSEMBLY (TAB ADJUSTER)	2
-11	1	RBEM621A1001101 S5330-11	IMMOBILIZER CLIP ASSEMBLY (FIXTURE)	7
-31	1	RBEM621A1001101 S5330-31	PACKAGING ASSEMBLY	15
47	1	RB41011	DART PLACARD	-
49	4	MCMaster-CARR #97524A032	SEALING BLIND RIVET, DOMED, ALUMINUM, 1/8" DIA, .425"L	-

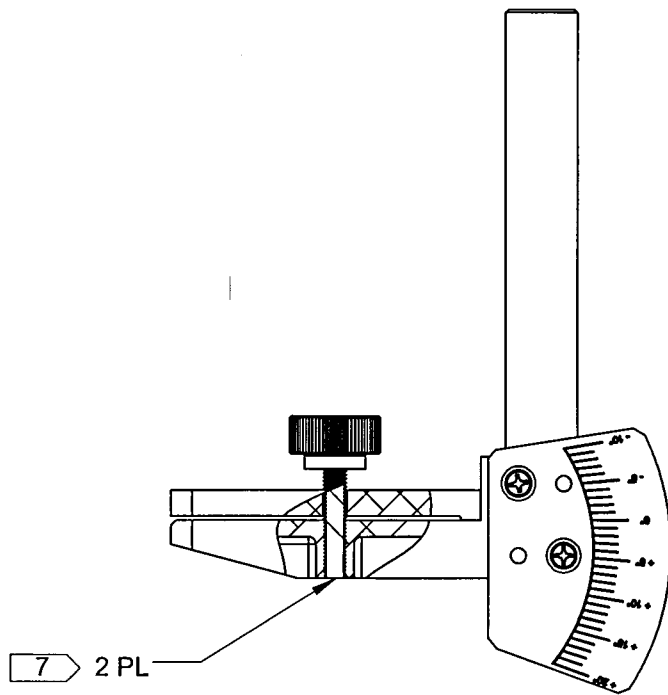
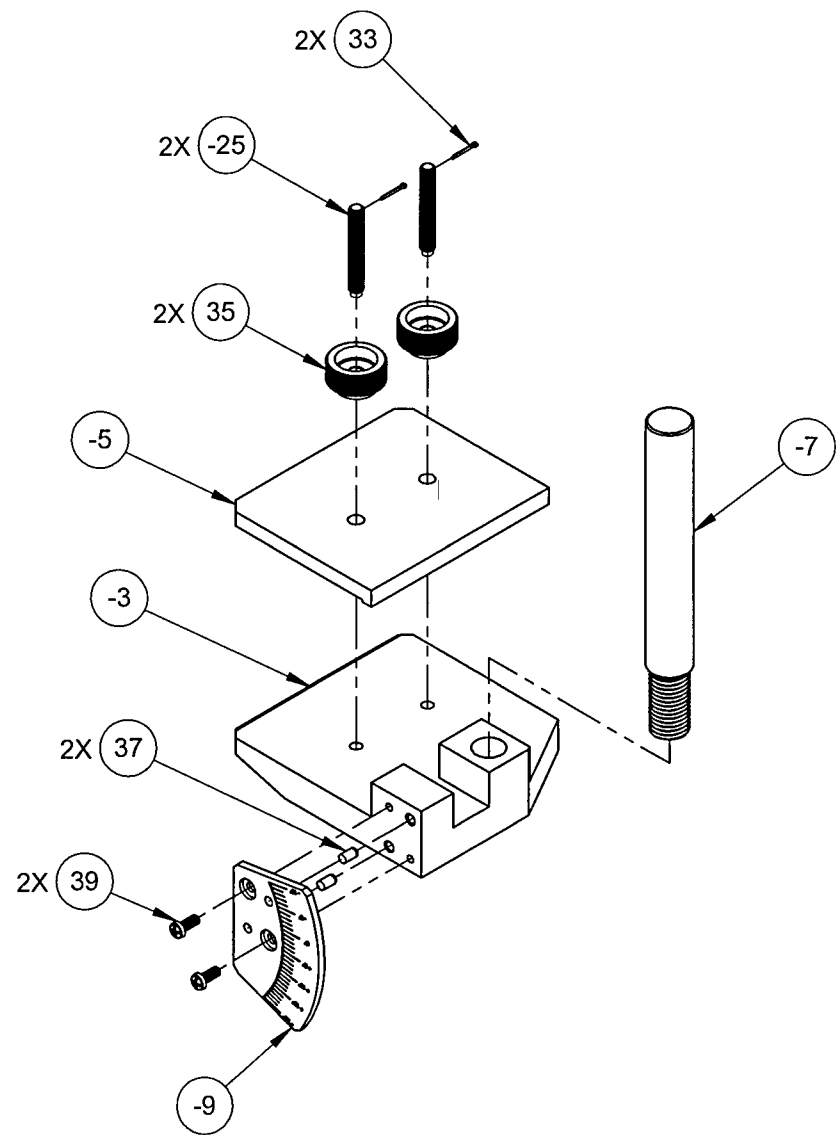
REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
B	UPDATES TO -3, -9 FITS AND TOLS, ADDED -31 PKG SUBASSY	17-686	29/09/2017	SAC	WM



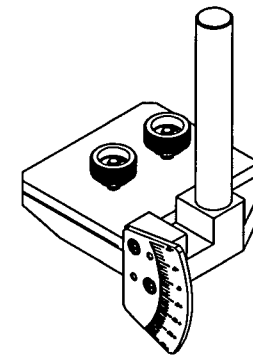
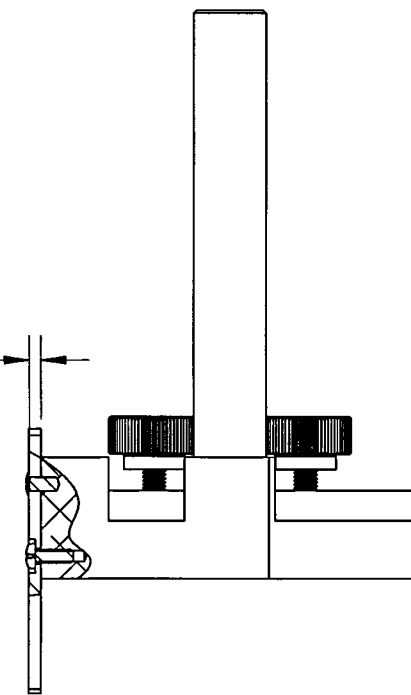
- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: MARK P/N AND S/N WHERE INDICATED
 - 7) REF. AIRBUS T/N: M621A1001101
 - 8) CENTER PLACARD IN AVAILABLE AREA OF THE PELICAN CASE
 - 9) HOT GLUE FOAM TO PELICAN CASE

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE WIDE TABS FOLDING TOOL	
DWG NO. RBEM621A1001101 S5330	REV B
DESIGN BY: CLOUGH 28/10/2016	XXX ± .005 FRACTIONS ± 1/8
DRAWN BY: SAC 10/02/2017	XX ± .01 ANGLES ± 5°
CHECKED: VM 10/02/2017	X ± .1 SURFACES ± 125°
MFG. APPR: DP 10/04/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
APPROVED: WM 10/12/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE: 02/10/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE: NTS	WEIGHT: N/A
SHEET 1 OF 17	
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ITEM NO.	QTY	PART #	DESCRIPTION	PG
-3	1	RBEM621A1001101 S5330-3	TAB ADJUSTER BODY	3
-5	1	RBEM621A1001101 S5330-5	TAB ADJUSTER CLAMP	4
-7	1	RBEM621A1001101 S5330-7	HANDLE	5
-9	1	RBEM621A1001101 S5330-9	GAUGE	6
-25	2	RBEM621A1001101 S5330-25	THREADED ROD, MODIFIED	7
33	2	MCMASTER-CARR #98338A022	COTTER PIN Ø3/64 X 1/2"	-
35	2	J.W. WINCO #6NF45/A	KNURLED KNOB	-
37	2	MCMASTER-CARR #91595A150	DOWEL PIN ØM4 X 8mm	-
39	2	MCMASTER-CARR #94017A252	HIGH PROFILE CHEESE HEAD SCREW M4X.7 X 10mm	-



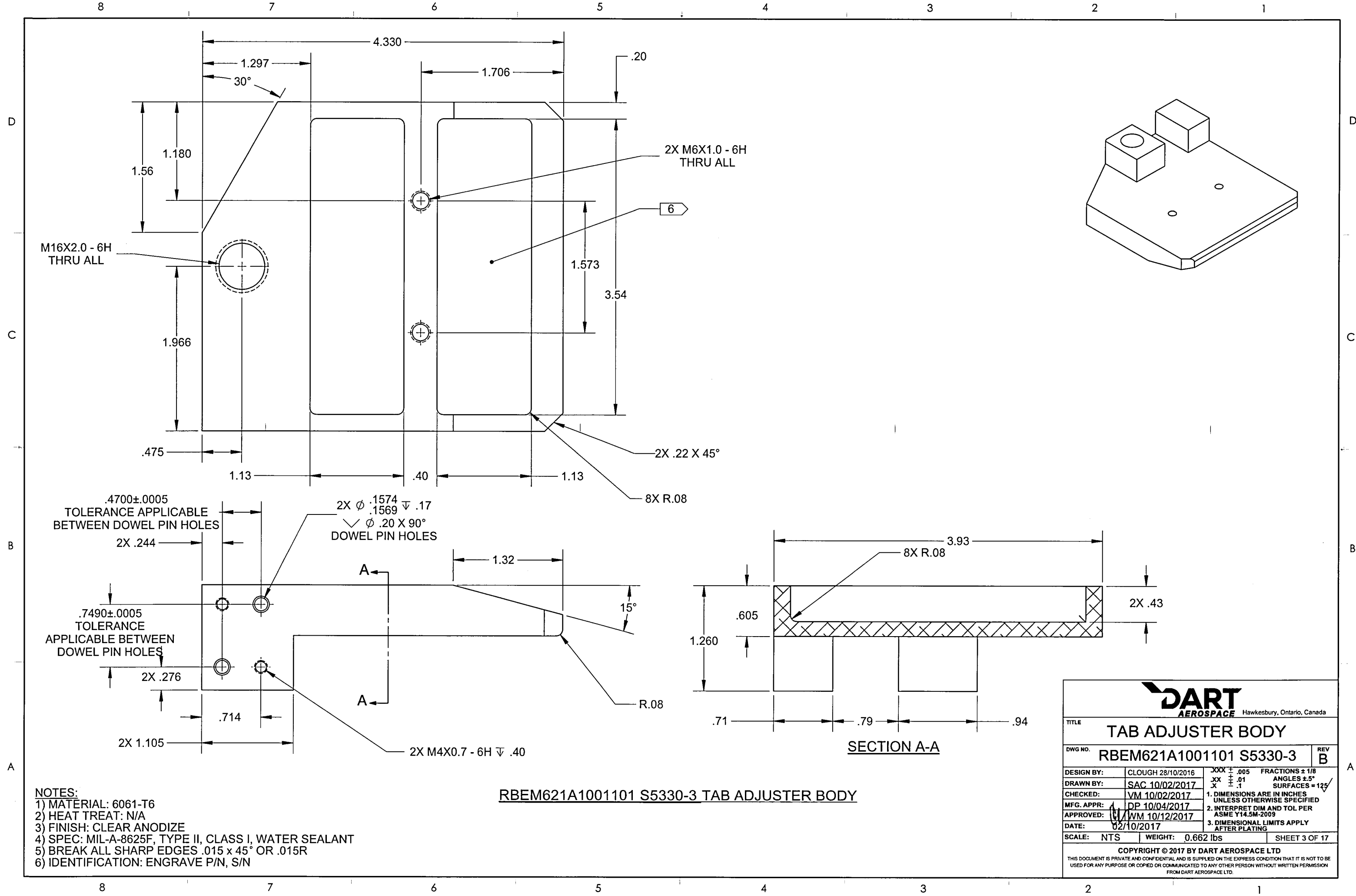
INSTALL -37
2X .12
OFF OF -3




- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A
 - 7) INSTALL -25 BOTTOM SURFACE FLUSH WITH -3 BOTTOM SURFACE USING LOCTITE THREADLOCKER

RBEM621A1001101 S5330-1 DEFLECTION CLIP ASSEMBLY (TAB ADJUSTER)

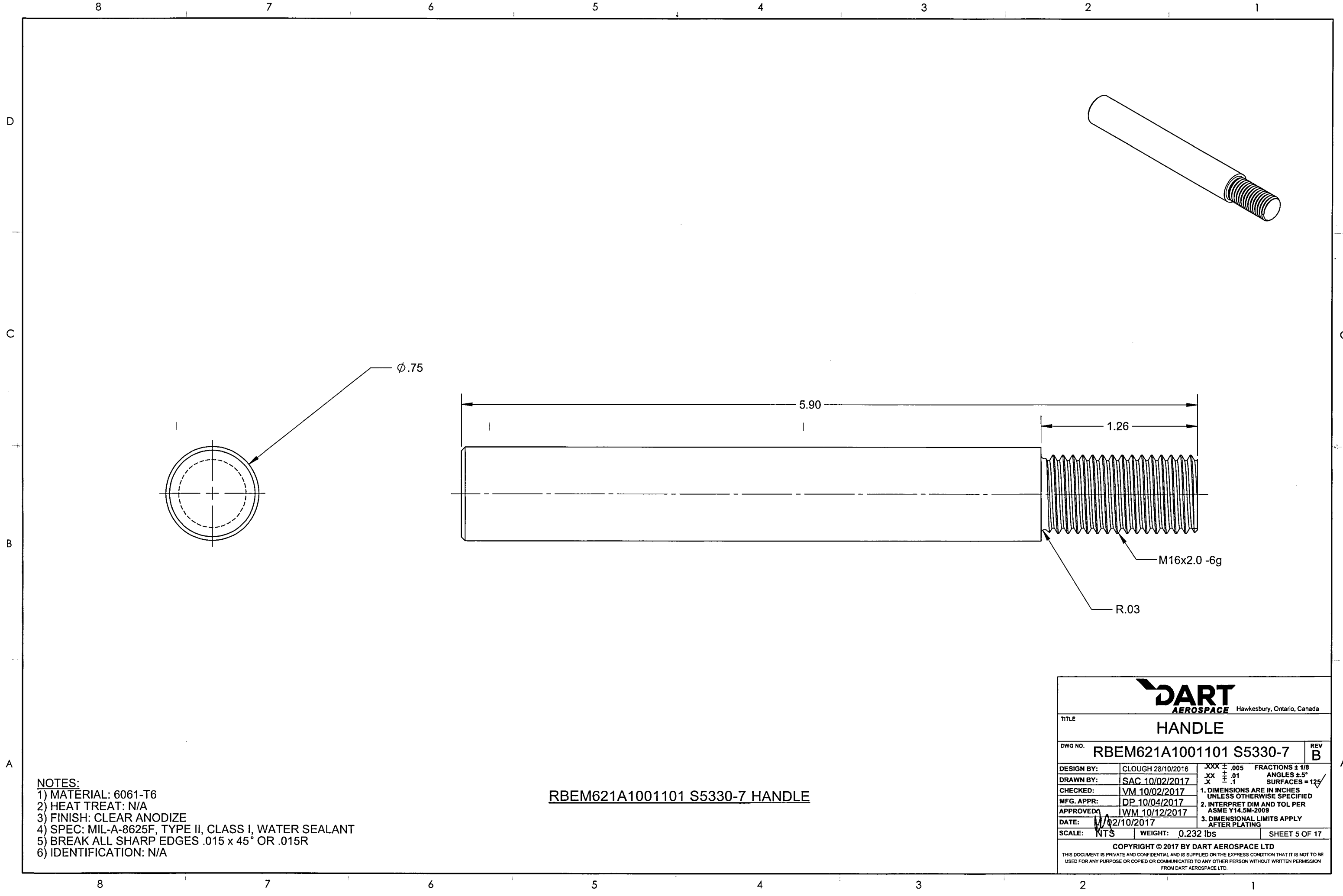
DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE DEFLECTION CLIP ASSEMBLY (TAB ADJUSTER)			
DWG NO. RBEM621A1001101 S5330-1			REV B
DESIGN BY:	CLOUGH 28/10/2016	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	SAC 10/02/2017	.XX ± .01	ANGLES ± .5°
CHECKED:	VM 10/02/2017	.X ± .1	SURFACES ± 125°
MFG. APPR:	DP 10/04/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 10/12/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	02/10/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	N/A
SHEET 2 OF 17			
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 DART AEROSPACE				Hawkesbury, Ontario, Canada		
TITLE TAB ADJUSTER BODY						
DWG NO. RBEM621A1001101 S5330-3					REV B	
DESIGN BY:		CLOUGH 28/10/2016		XXX ± .005 FRACTIONS ± 1/8		
DRAWN BY:		SAC 10/02/2017		.XX ± .01 ANGLES ± 5°		
CHECKED:		VM 10/02/2017		X ± .1 SURFACES = 125✓		
MFG. APPR:		DP 10/04/2017		1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		
APPROVED:		WM 10/12/2017		2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		
DATE:		02/10/2017		3. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE: NTS		WEIGHT: 0.662 lbs			SHEET 3 OF 17	
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NOTES:
1) MATERIAL: 6061-T6
2) HEAT TREAT: N/A
3) FINISH: CLEAR ANODIZE
4) SPEC: MIL-A-8625F, TYPE II, CLASS I, WATER SEALANT
5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
6) IDENTIFICATION: ENGRAVE P/N, S/N

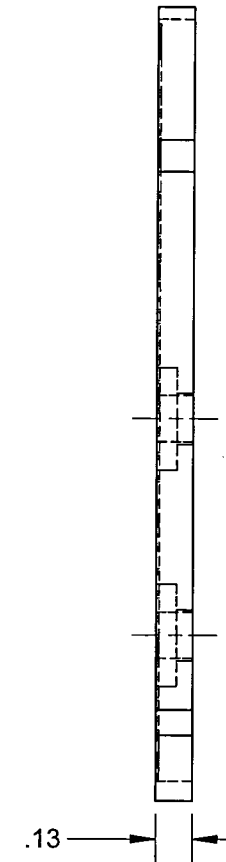
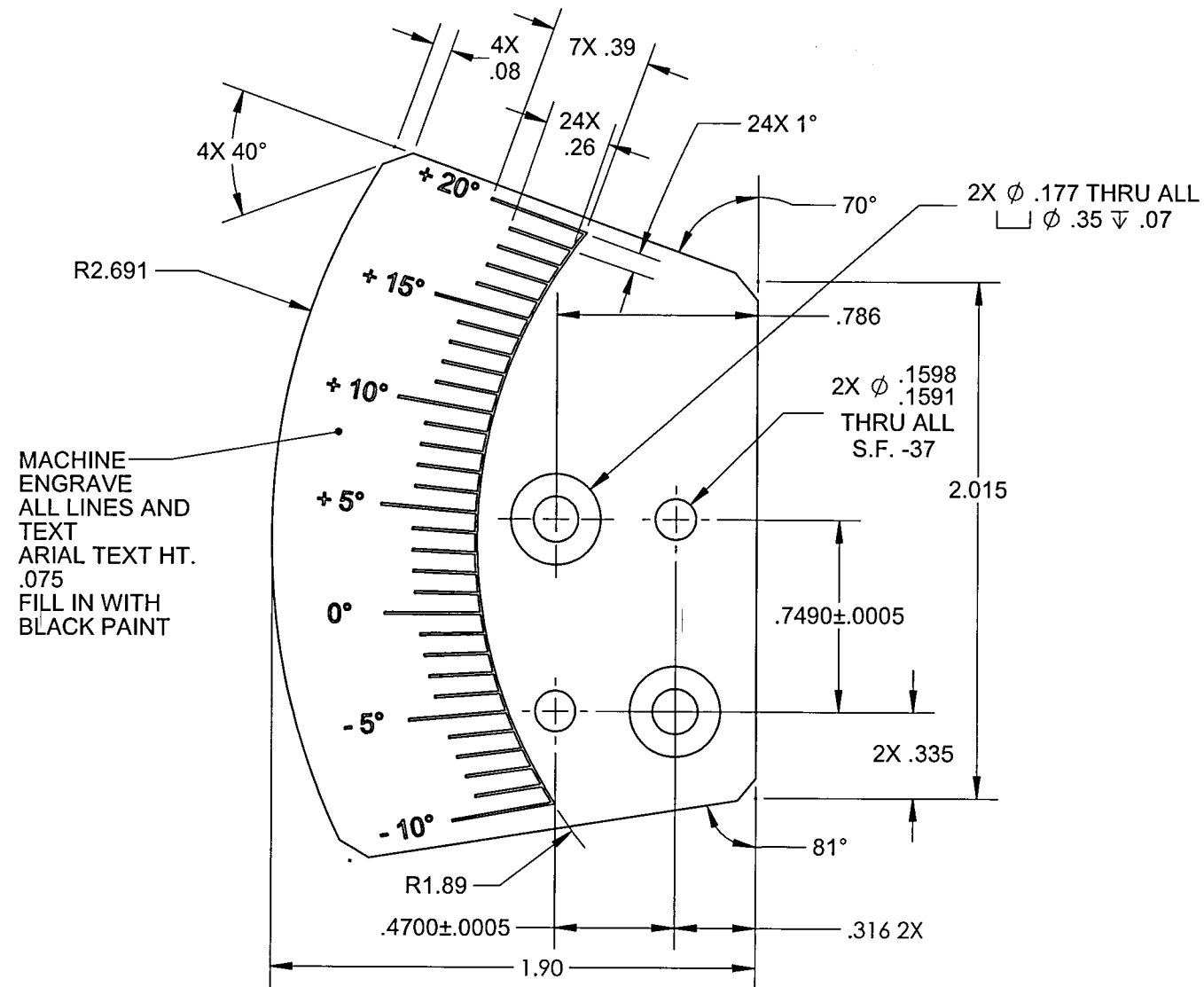
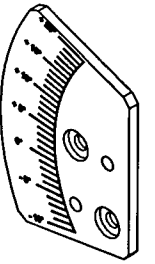
RBEM621A1001101 S5330-3 TAB ADJUSTER BODY



- NOTES:
- 1) MATERIAL: 6061-T6
 - 2) HEAT TREAT: N/A
 - 3) FINISH: CLEAR ANODIZE
 - 4) SPEC: MIL-A-8625F, TYPE II, CLASS I, WATER SEALANT
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

RBEM621A1001101 S5330-7 HANDLE

 <small>Hawkesbury, Ontario, Canada</small>			
TITLE HANDLE			
DWG NO. RBEM621A1001101 S5330-7			REV B
DESIGN BY:	CLOUGH 28/10/2016	XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	SAC 10/02/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	VM 10/02/2017	X ± .1	SURFACES = 125
MFG. APPR:	DP 10/04/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 10/12/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	10/02/10/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	0.232 lbs
SHEET 5 OF 17			
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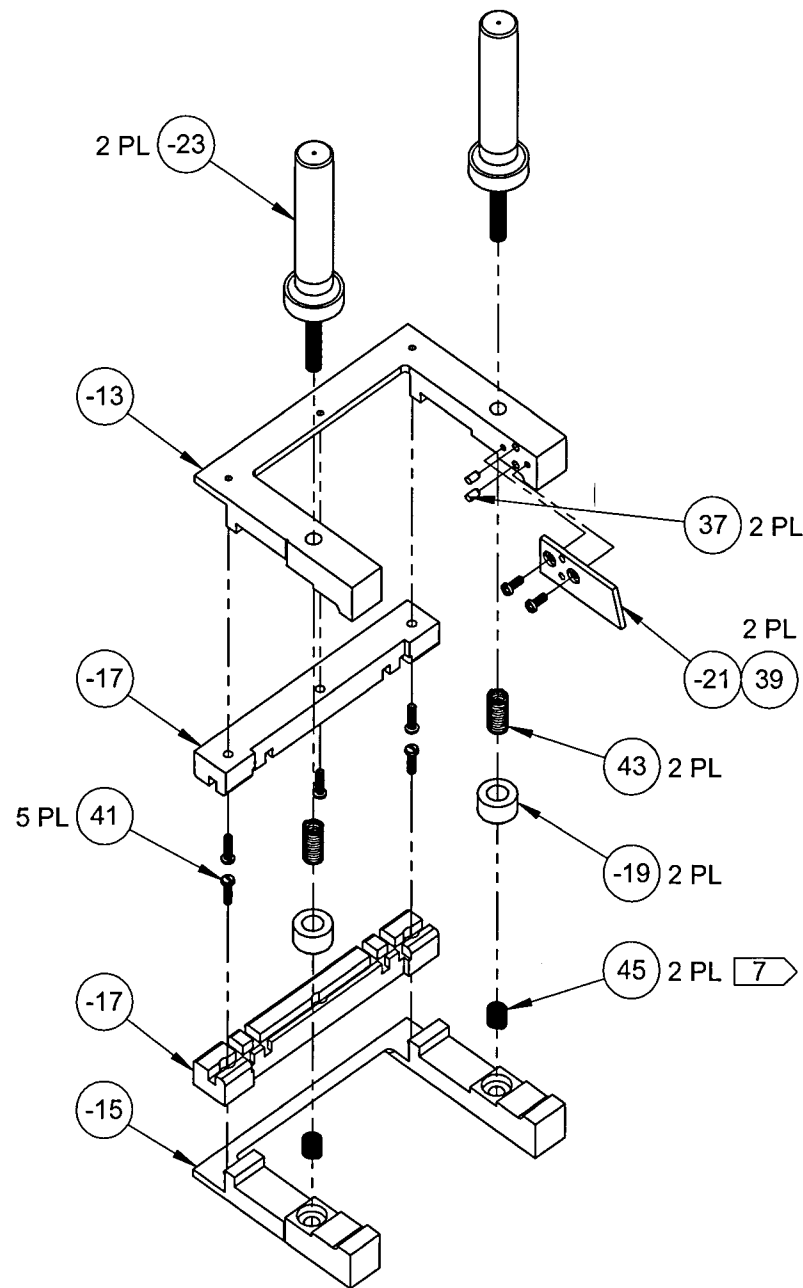


- NOTES:
- 1) MATERIAL: 1018/1020 CR
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ZINC PLATE
 - 4) SPEC: ASTM B633 TYPE I SC 2
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

RBEM621A1001101 S5330-9 GAUGE

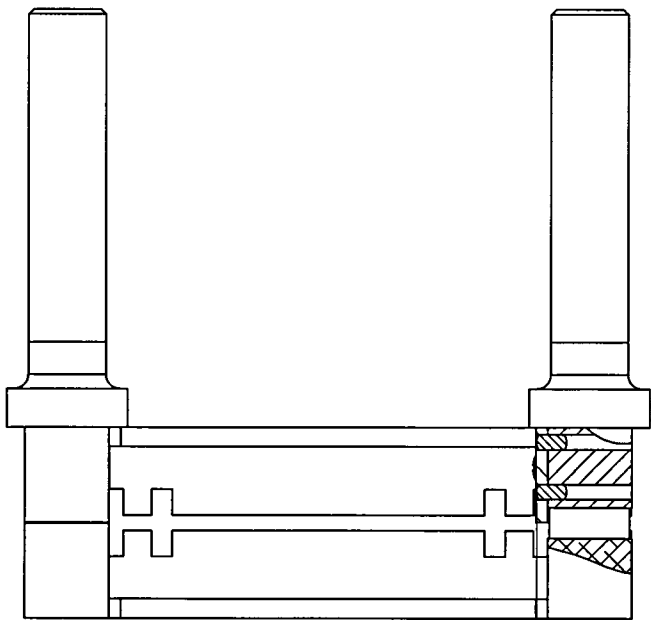
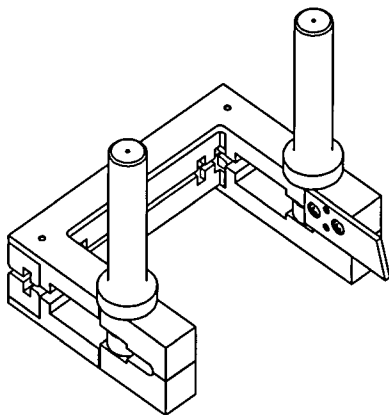
DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE: GAUGE			
DWG NO. RBEM621A1001101 S5330-9			REV B
DESIGN BY:	CLOUGH 28/10/2016	XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	SAC 10/02/2017	.XX ± .01	ANGLES ± .5°
CHECKED:	VM 10/02/2017	X ± .1	SURFACES = 125
MFG. APPR:	DP 10/04/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 10/12/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	10/02/10/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	0.149 lbs
		SHEET 6 OF 17	
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ITEM NO.	QTY	PART #	DESCRIPTION	PG
-13	1	RBEM621A1001101 S5330-13	FRAME 1	8
-15	1	RBEM621A1001101 S5330-15	FRAME 2	9
-17	2	RBEM621A1001101 S5330-17	PAD	10
-19	2	RBEM621A1001101 S5330-19	BUSHING	11
-21	1	RBEM621A1001101 S5330-21	ANGLE INDICATOR	12
-23	2	RBEM621A1001101 S5330-23	FRAME HANDLE	13
37	2	MCMaster-CARR #91595A150	DOWEL PIN ØM4 X 8mm	-
39	2	MCMaster-CARR #94017A252	HIGH PROFILE CHEESE HEAD SCREW M4X.7 X 10mm	-
41	5	MCMaster-CARR #91613A240	MACHINE SCREW	-
43	2	MCMaster-CARR #9657K389	COMPRESSION SPRING	-
45	2	MCMaster-CARR #91732A264	HELICAL INSERT	-



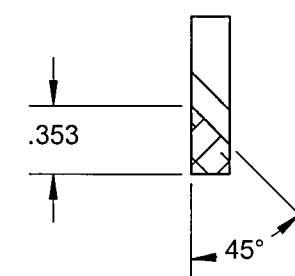
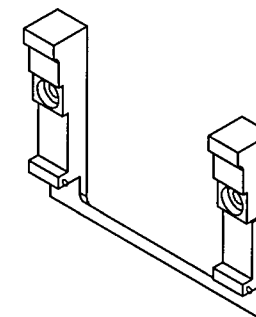
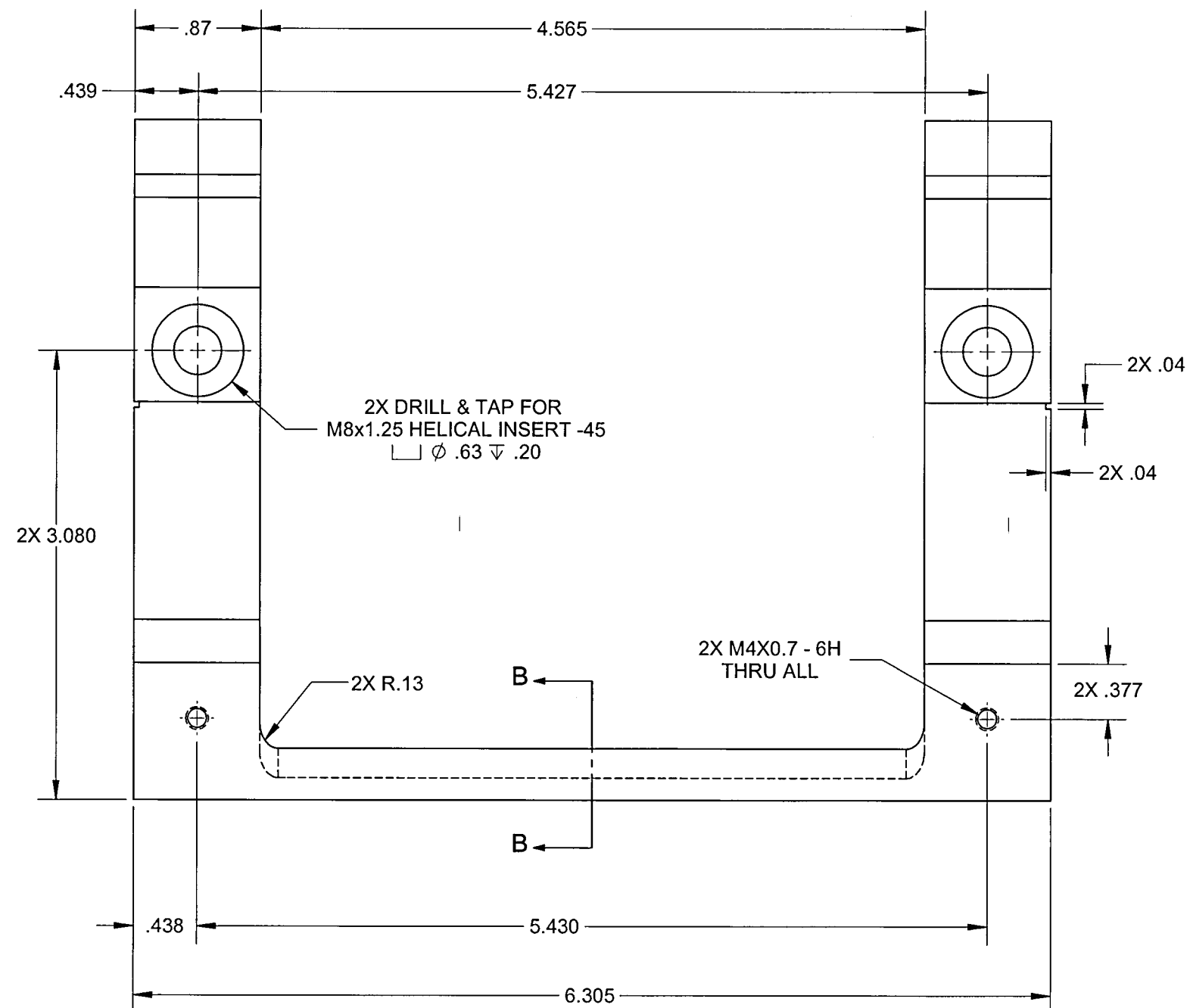
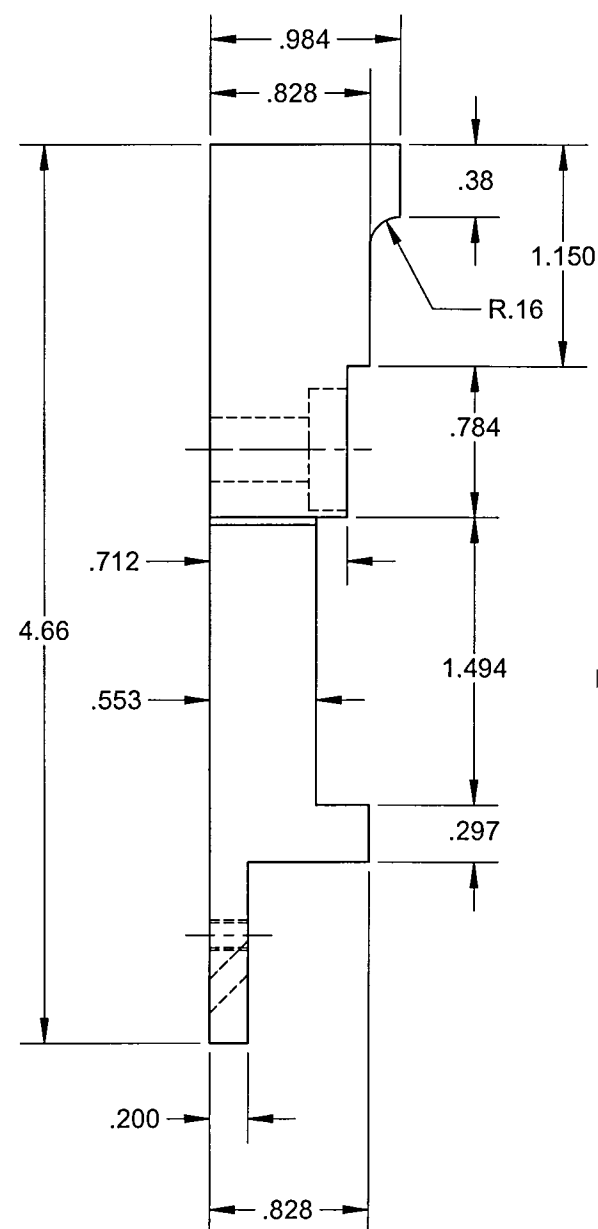
NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
6) IDENTIFICATION: N/A
7) BREAK OFF INSERTION TAB AFTER INSTALLATION

RBEM621A1001101 S5330-11 IMMOBILIZER CLIP ASSEMBLY (FIXTURE)



2X .12
INSTALL -37

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE IMMOBILIZER CLIP ASSEMBLY (FIXTURE)			
DWG NO. RBEM621A1001101 S5330-11			REV B
DESIGN BY:	CLOUGH 28/10/2016	XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	SAC 10/02/2017	XX ± .01	ANGLES ± 5°
CHECKED:	VM 10/02/2017	X ± .1	SURFACES ± 125°
MFG. APPR:	DP 10/04/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVER:	WM 10/12/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	10/02/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	N/A
		SHEET 7 OF 17	
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SECTION B-B

NOTES:

- 1) MATERIAL: 6061-T6
2) HEAT TREAT: N/A
3) FINISH: CLEAR ANODIZE
4) SPEC: MIL-A-8625F, TYPE II, CLASS I, WATER SEALANT
5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
6) IDENTIFICATION: N/A

RBEM621A1001101 S5330-15 FRAME 2



TITLE		AEROSPACE		Viewability: Change, Change	
FRAME 2					
DWG NO. RBEM621A1001101 S5330-15					REV B
DESIGN BY:	CLOUGH 28/10/2016	XXX ± .005	FRACTIONS ± 1/8		
DRAWN BY:	SAC 10/02/2017	JX ± .01	ANGLES ± 5°		
CHECKED:	VM 10/02/2017	X .1	SURFACES ± 1/32		
MFG. APPR:	DP 10/04/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED			
APPROVED:	WM 10/12/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009			
DATE:	10/02/10/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE:	NTS	WEIGHT:	0.482 lbs	SHEET 9 OF 17	

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FROM DART AEROSPACE LTD



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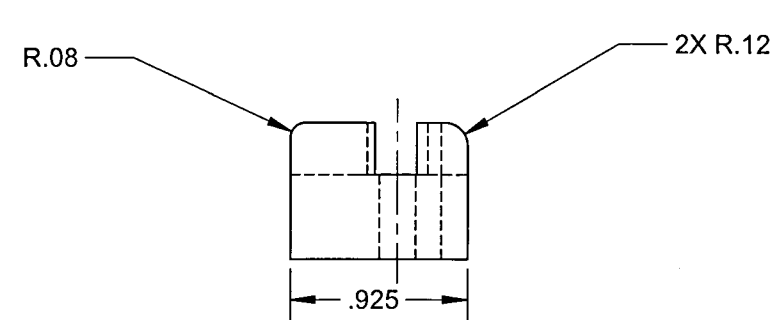
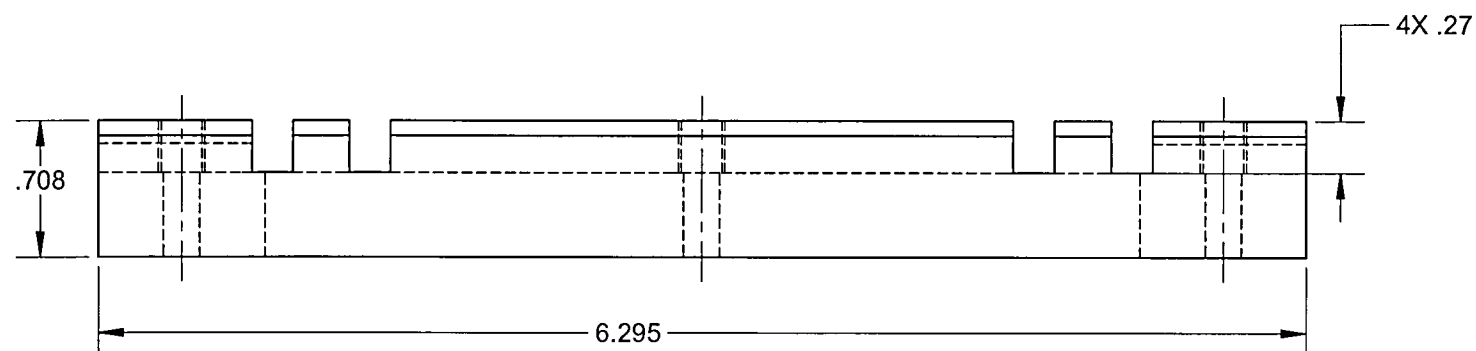
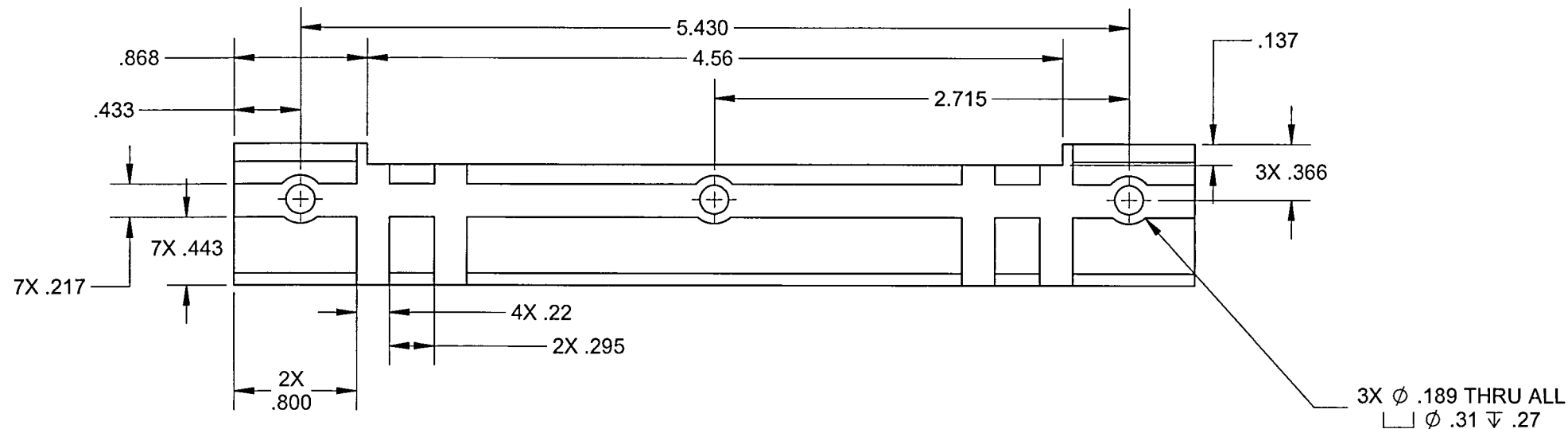
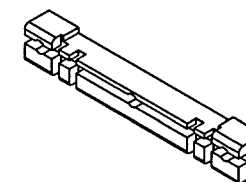
A

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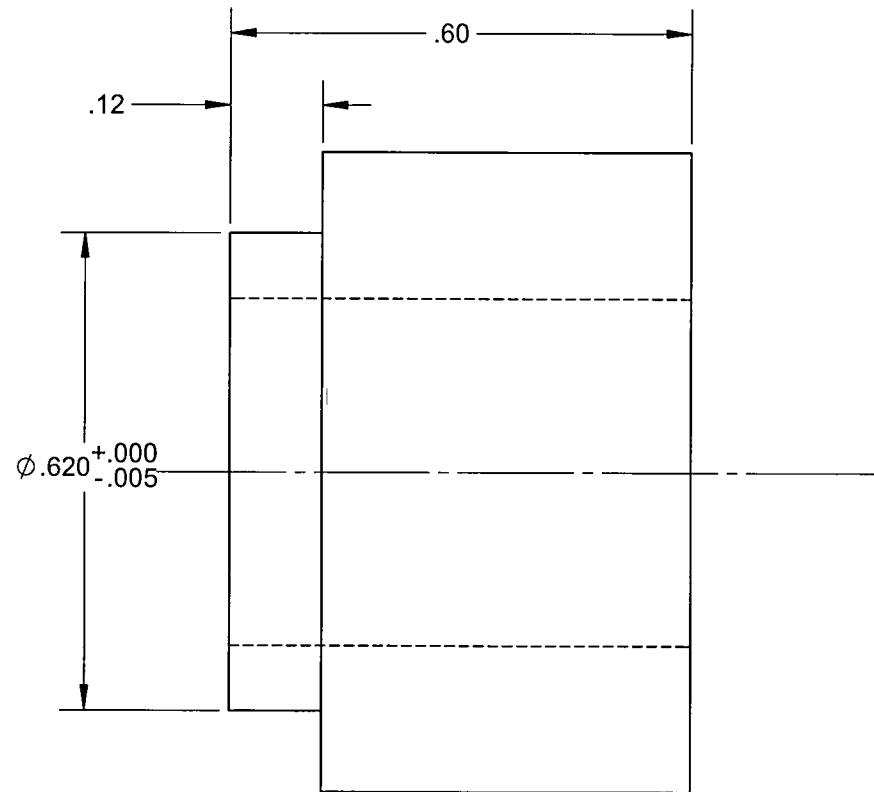
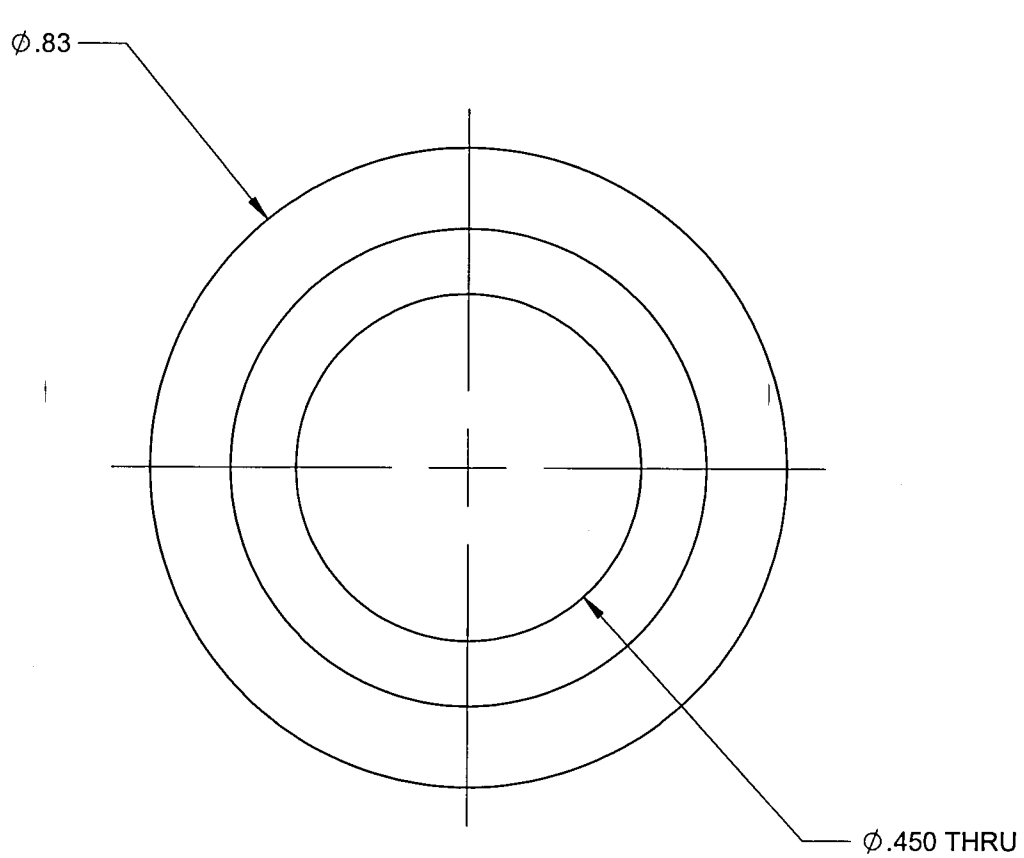
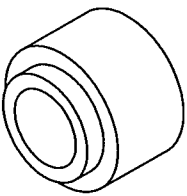
A



- NOTES:
1) MATERIAL: BLACK DELRIN/ACETAL
2) HEAT TREAT: N/A
3) FINISH: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
6) IDENTIFICATION: N/A


RBEM621A1001101 S5330-17 PAD

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE PAD			
DWG NO. RBEM621A1001101 S5330-17			REV B
DESIGN BY:	CLOUGH 28/10/2016	XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	SAC 10/02/2017	XX ± .01	ANGLES ± 1.5°
CHECKED:	VM 10/02/2017	X ± .1	SURFACES ± 125°
MFG. APPR:	DP 10/04/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 10/12/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	10/02/10/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	0.156 lbs
SHEET 10 OF 17			
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- NOTES:
- 1) MATERIAL: WHITE DELRIN/ACETAL
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

RBEM621A1001101 S5330-19 BUSHING

 DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE BUSHING			
DWG NO. RBEM621A1001101 S5330-19			REV B
DESIGN BY:	CLOUGH 28/10/2016	XXX ± .005 FRACTIONS ± 1/8	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 3. DIMENSIONAL LIMITS APPLY AFTER PLATING
DRAWN BY:	SAC 10/02/2017	.XX ± .01 ANGLES ± 5°	
CHECKED:	VM 10/02/2017	X ± .1 SURFACES = 125	
MFG. APPR:	DP 10/04/2017		
APPROVED:	WM 10/12/2017		
DATE:	10/02/10/2017		
SCALE:	NTS	WEIGHT: 0.010 lbs	SHEET 11 OF 17
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8 7 6 5 4 3 2 1

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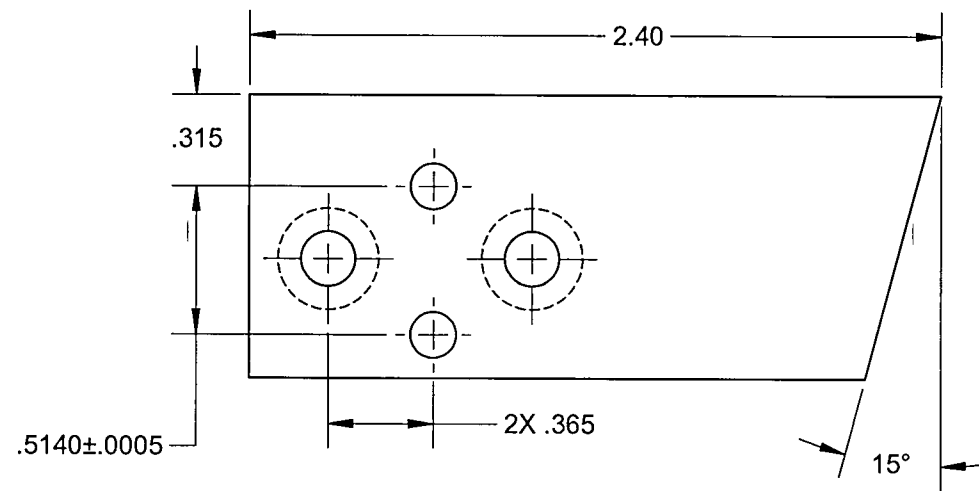
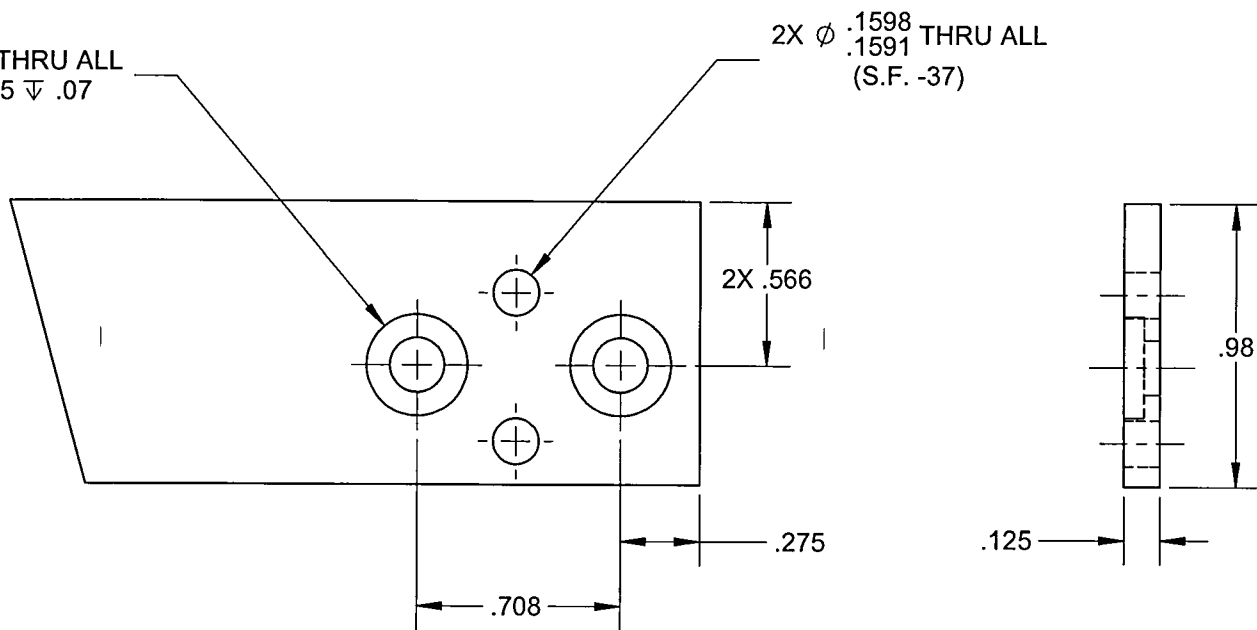
B

A

A

2X ϕ .189 THRU ALL
□ ϕ .35 ∇ .07

2X ϕ .1598
.1591 THRU ALL
(S.F. -37)



- NOTES:
- 1) MATERIAL: 1018/1020 CR
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ZINC PLATE
 - 4) SPEC: ASTM B633 TYPE I SC 2
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

RBEM621A1001101 S5330-21 ANGLE INDICATOR



TITLE			
ANGLE INDICATOR			
DWG NO.	RBEM621A1001101 S5330-21		REV B
DESIGN BY:	CLOUGH 28/10/2016	XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	SAC 10/02/2017	XX ± .01	ANGLES ± .5°
CHECKED:	VM 10/02/2017	X ± .1	SURFACES ± 125°
MFG. APPR:	DP 10/04/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 10/12/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	10/02/10/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	0.073 lbs
		SHEET 12 OF 17	

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8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1

D

D

C

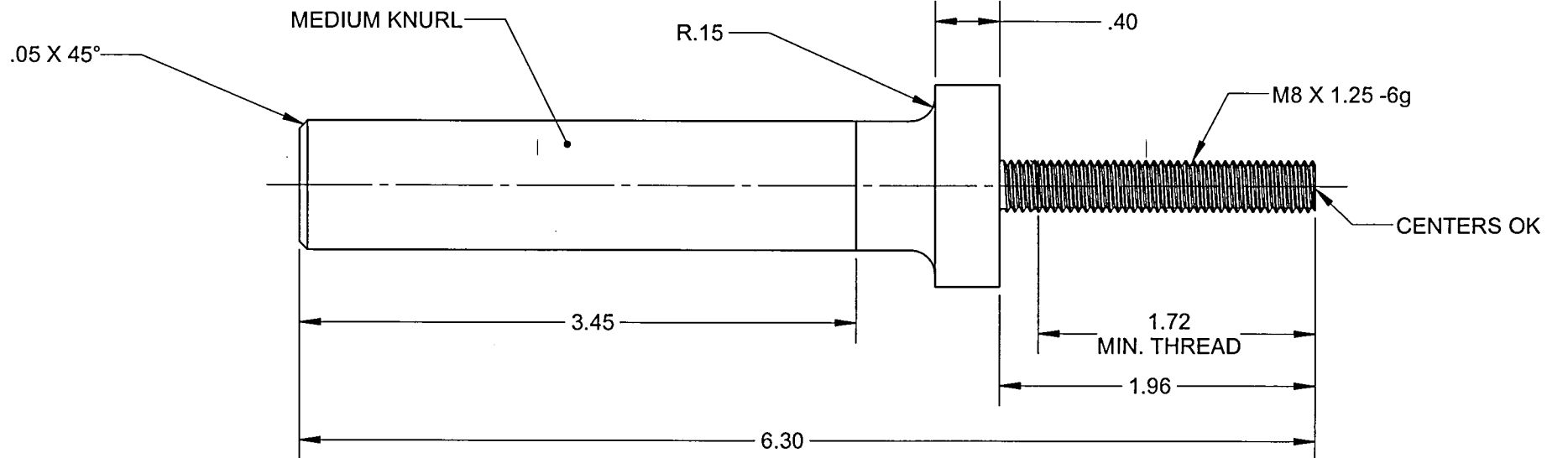
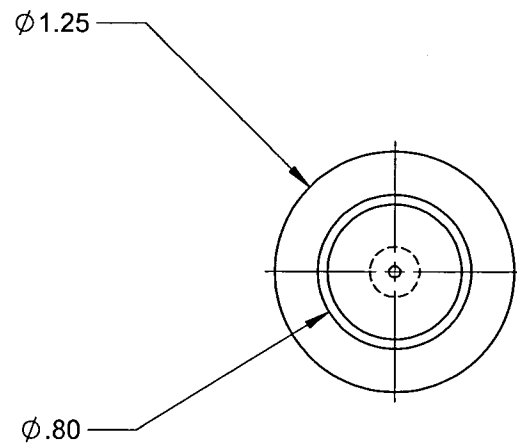
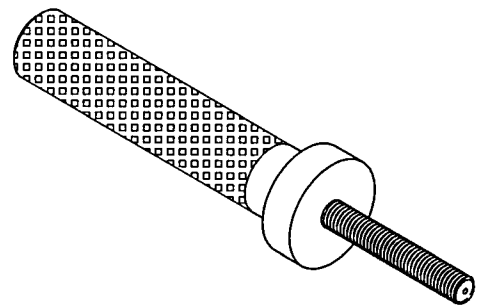
C

B

B


A

A



- NOTES:
- 1) MATERIAL: 1018/1020 CR
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ZINC PLATE
 - 4) SPEC: ASTM B633 TYPE I SC 2
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

RBEM621A1001101 S5330-23 FRAME HANDLE

 <small>Hawkesbury, Ontario, Canada</small>			
TITLE FRAME HANDLE			
DWG NO. RBEM621A1001101 S5330-23			REV B
DESIGN BY:	CLOUGH 28/10/2016	XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	SAC 10/02/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	VM 10/02/2017	X ± .1	SURFACES = 125
MFG. APPR:	DP 10/04/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 10/12/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	10/02/10/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	0.744 lbs
		SHEET 13 OF 17	
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8 7 6 5 4 3 2 1

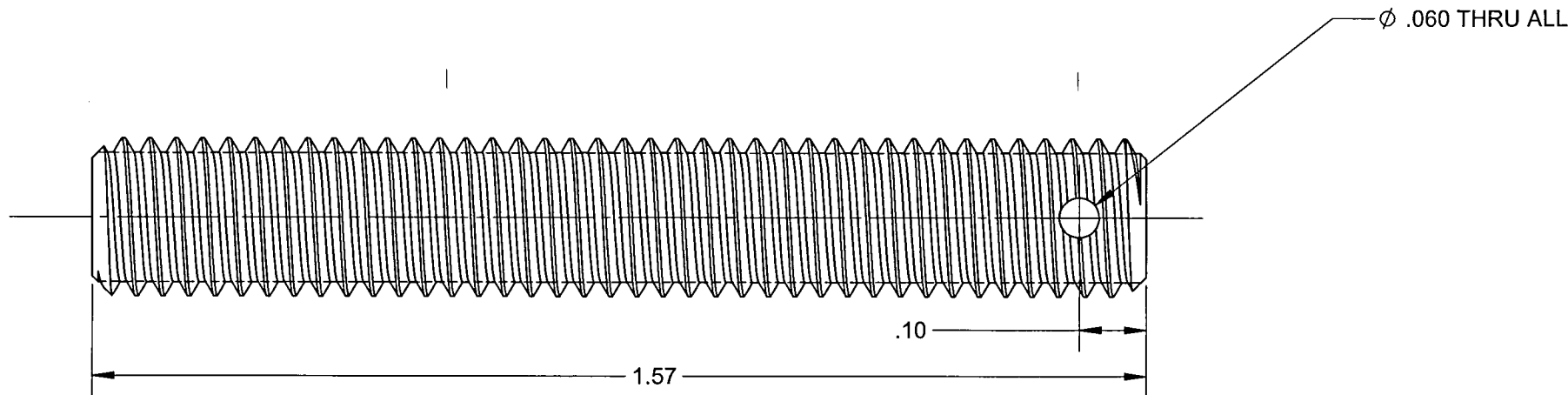
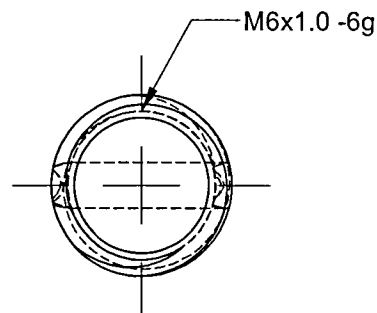
D

C


B

A

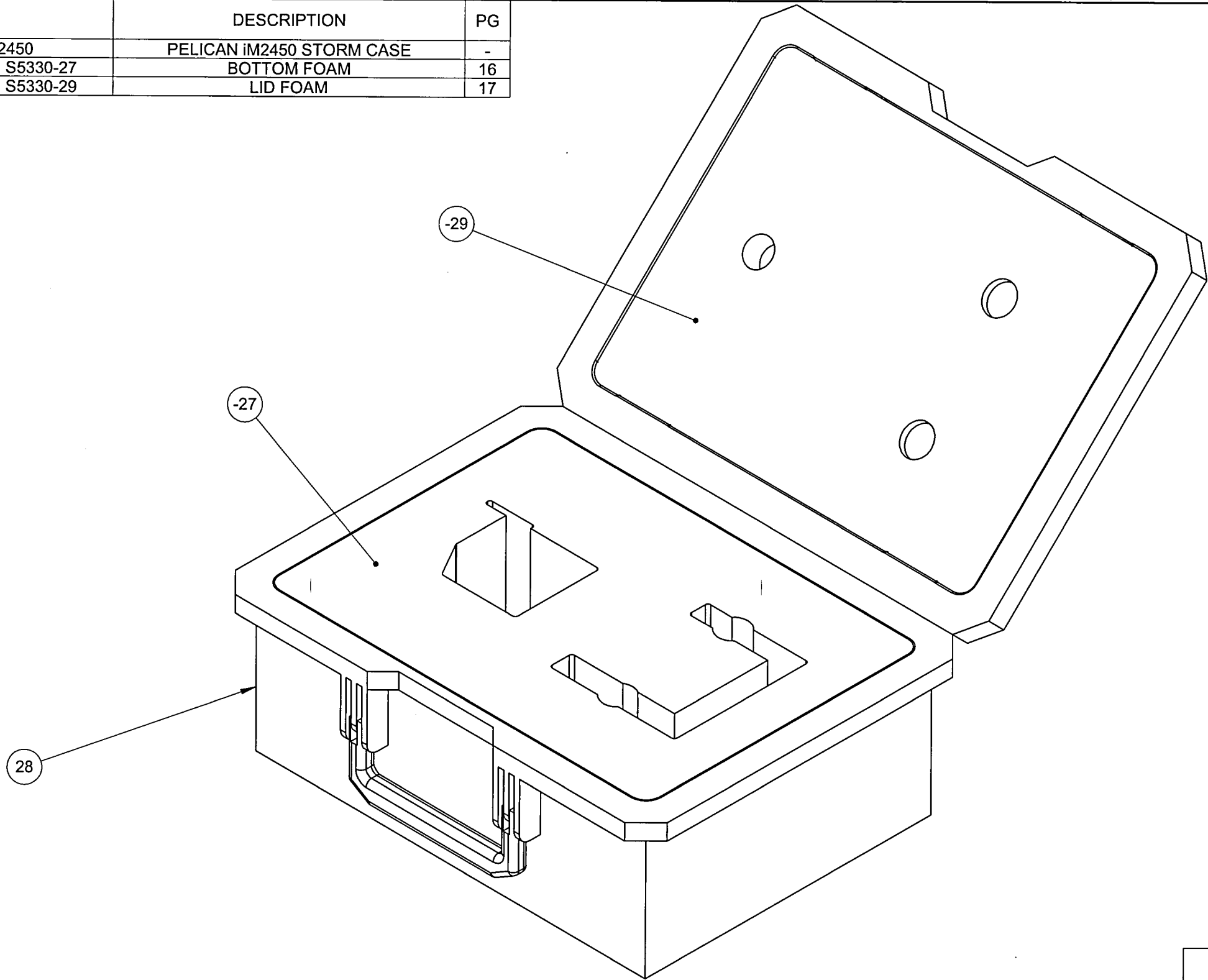
- NOTES:
- 1) MATERIAL: MCMASTER-CARR #93675A225 OR EQUIVALENT
 - 2) HEAT TREAT: N/A
 - 3) FINISH: BLACK OXIDE
 - 4) SPEC: MIL-C-13924, CLASS 1; MIL-C-16173 GRADE 4
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A



RBEM621A1001101 S5330-25 THREADED ROD, MODIFIED


 DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE THREADED ROD, MODIFIED			
DWG NO. RBEM621A1001101 S5330-25			REV B
DESIGN BY:	CLOUGH 28/10/2016	XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	SAC 10/02/2017	XX ± .01	ANGLES ± 5°
CHECKED:	VM 10/02/2017	X ± .1	SURFACES = 125
MFG. APPR:	DP 10/04/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 10/12/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	10/02/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	0.015 lbs
		SHEET 14 OF 17	
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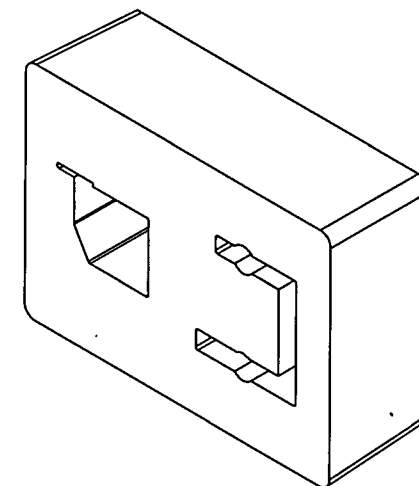
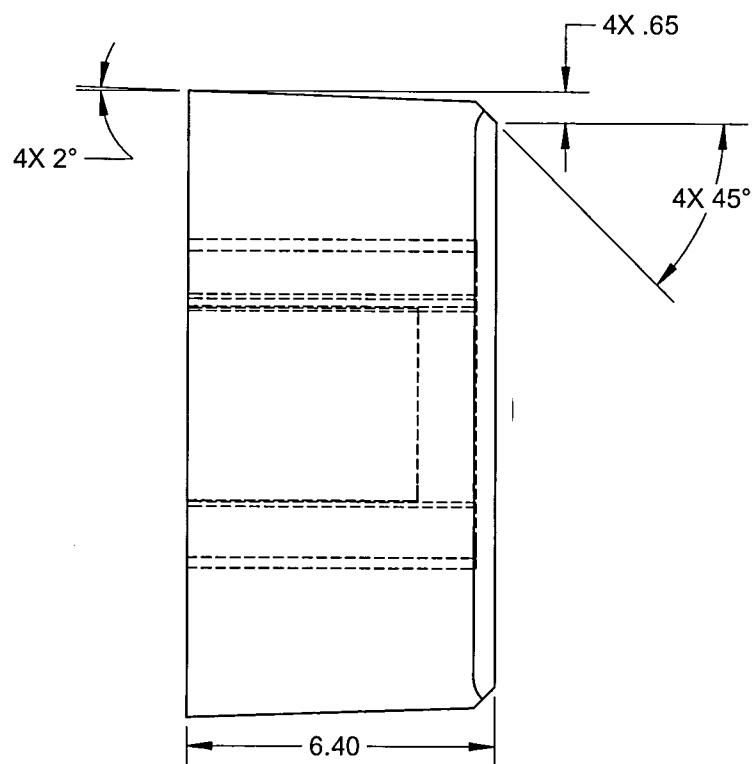
ITEM #	QTY	PART #	DESCRIPTION	PG
28	1	PELICAN #IM2450	PELICAN IM2450 STORM CASE	-
-27	1	RBEM621A1001101 S5330-27	BOTTOM FOAM	16
-29	1	RBEM621A1001101 S5330-29	LID FOAM	17




NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
6) IDENTIFICATION: N/A

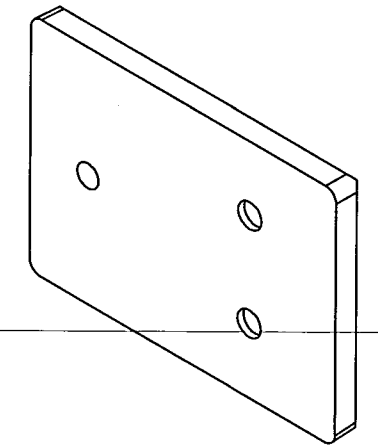
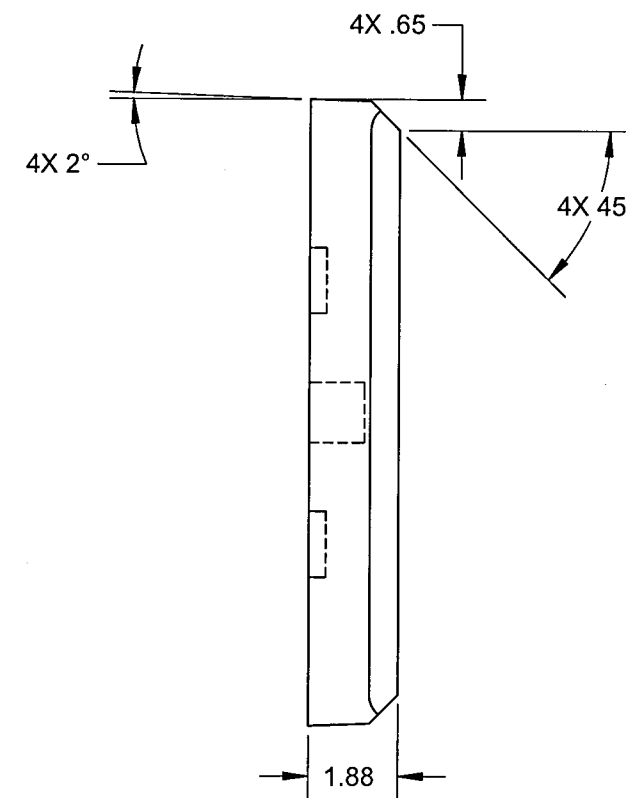
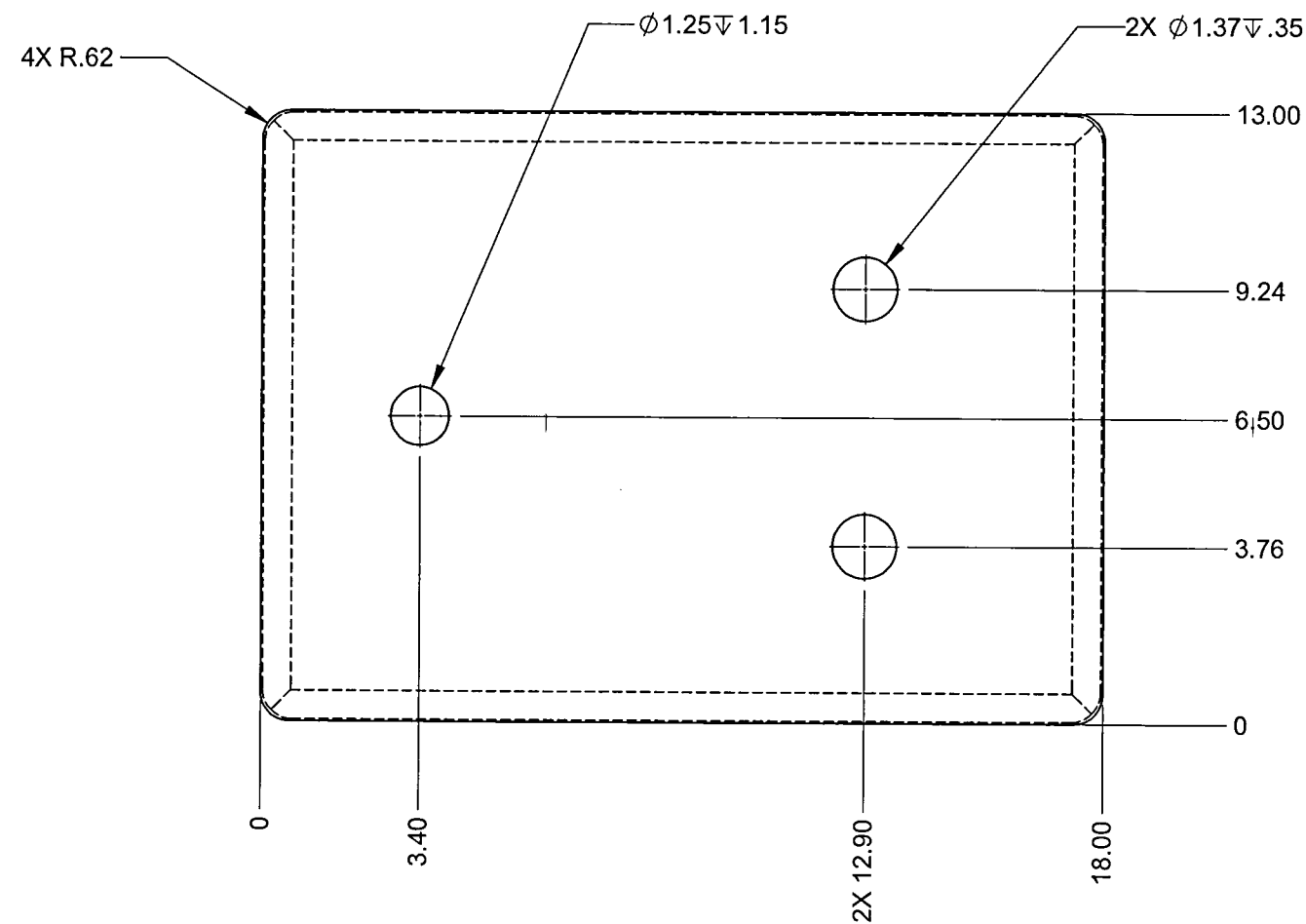
RBEM621A1001101 S5330-31 PACKAGING ASSEMBLY

 Hawkesbury, Ontario, Canada			
TITLE PACKAGING ASSEMBLY			
DWG NO. RBEM621A1001101 S5330-31			REV B
DESIGN BY:	CLOUGH 28/10/2016	XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	SAC 10/02/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	VM 10/02/2017	.X ± .1	SURFACES = 125
MFG. APPR:	DP 10/04/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 10/12/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	02/10/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	N/A
		SHEET 15 OF 17	
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RBEM621A1001101 S5330-27 BOTTOM FOAM

		Hawkesbury, Ontario, Canada	
TITLE: BOTTOM FOAM			
DWG NO. RBEM621A1001101 S5330-27		REV. B	
DESIGN BY:	CLOUGH 28/10/2016	$XXX \pm .005$ FRACTIONS $\pm 1/8$ $XX \pm .01$ ANGLES $\pm 5^\circ$ $X \pm .1$ SURFACES = 125	
DRAWN BY:	SAC 10/02/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
CHECKED:	VM 10/02/2017		
MFG. APPR:	DP 10/04/2017		
APPROVED:	VM 10/12/2017		
DATE:	02/10/2017		
SCALE:	NTS	WEIGHT:	N/A
		SHEET 16 OF 17	
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- NOTES:
- 1) MATERIAL: ETHAFOAM 220, BLACK
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

RBEM621A1001101 S5330-29 LID FOAM

 Hawkesbury, Ontario, Canada			
TITLE LID FOAM			
DWG NO. RBEM621A1001101 S5330-29			REV B
DESIGN BY:	CLOUGH 28/10/2016	XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	SAC 10/02/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	VM 10/02/2017	.X ± .1	SURFACES = 125
MFG. APPR:	DP 10/04/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	AWM 10/12/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	8/2/10/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	N/A
		SHEET 17 OF 17	
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